



# FRIANYL® A3 NH A V2 BT NC 1102/W

PA66 unfilled, hydrolysis resistant. Car industry, Household appliances, Electrical devices.

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1 Todact information			
Resin Identification	PA6		ISO 1043
Part Marking Code	>PA6<		ISO 11469
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Rheological properties			
Moulding shrinkage range, parallel	1.6 - 2 % 1.6 - 2 %		ISO 294-4, 2577
Moulding shrinkage range, normal			ISO 294-4, 2577
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Typical mechanical properties	dry/cond.		
Tensile modulus	3100/-	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	85/-	MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	4/-	%	ISO 527-1/-2
Tensile strain at break, 50mm/min	9/-	%	ISO 527-1/-2
Charpy impact strength, 23°C	N/-	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	4.5/-	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	4/-	kJ/m²	ISO 180/1A
Poisson's ratio	0.37/- <sup>[C]</sup>		
[C]: Calculated			
[-]			
Thermal properties	dry/cond.		
Melting temperature, 10°C/min	260/*	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	85/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	205/*	°C	ISO 75-1/-2
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Flammability	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-2/*	class	IEC 60695-11-10
Thickness tested	1.6/*	mm	IEC 60695-11-10
Burning Behav. at thickness h	V-2/*	class	IEC 60695-11-10
Thickness tested	3.2/*	mm	IEC 60695-11-10
Electrical properties	dry/cond.		
Comparative tracking index	600/-		IEC 60112
Physical/Other properties	dry/cond.		
Humidity absorption, 2mm	1.3/*	%	Sim. to ISO 62
Water absorption, 2mm	8.5/*	% %	Sim. to ISO 62
Density	1140/-	kg/m³	ISO 1183
Density	1140/-	Ng/III	130 1103

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Revised: 2024-08-16 Source: Celanese Materials Database





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## Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.1	%
Melt Temperature Optimum	280	°C
Min. melt temperature	270	°C
Max. melt temperature	290	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	60	°C
Max. mould temperature	90	°C

#### Characteristics

Processing Injection Moulding

Additives Non-halogenated/Red phosphorous free flame retardant

Special characteristics Flame retardant

### Chemical Media Resistance

#### Salt solutions

✓ Sodium Hypochlorite solution (10% by mass), 23°C

#### Symbols used:

possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

x not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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